

Abstract

The invention relates to a method for producing a joint (1) between an initially closed tubular section (2) and a hollow component (3), wherein the tubular section (2) and the component (3) are conformingly joined together by means of the action of a fluidic high internal pressure with the formation of an overlapping joint area (15). To create a separation resistant joint (1) secure against rotation, it is proposed that, by means of the high internal pressure on the walls (12, 13) of the tubular section (2) and of the component (3), undercut surfaces (11) are formed such that at least one common indentation forming the form closure develops, and that, by the high internal pressure, the tubular section (2) is expanded in the joint area (15) to a cross-sectional shape departing from a circular one.

(According to Fig. 1)